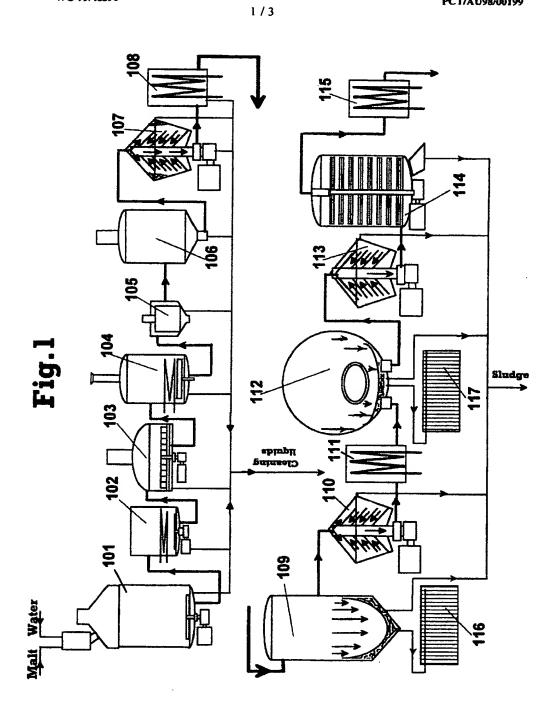
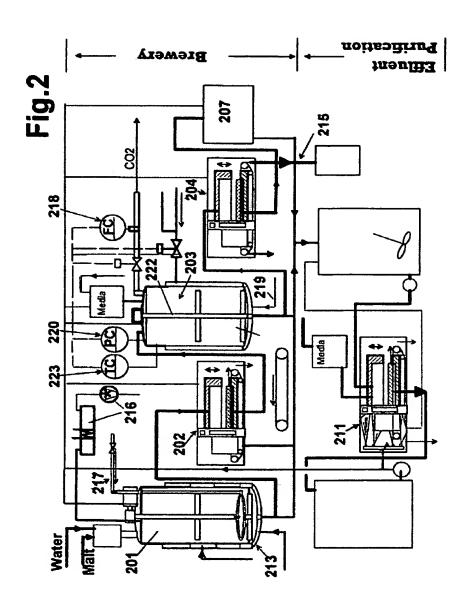
WO 99/48590

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WO 99/48590

PCT/AU98/00199

Fig.3

Key to Fig.1

Conventional beer brewing process

- 101 mash tun
- 102 mash kettle
- 103 lauter tun
- 104 wort kettle
- 105 hops strainer
- 106 wort tank
- 107 centrifuge
- 108 cooler
- 109 fermenter
- 110 centrifuge
- 111 cooler
- 112 conditioner
- 113 centrifuge
- 114 filtration (sterile)
- 115 pasteurization
- 116 yeast filter
- 117 tank bottoms filter

Key to Fig.2

process of the invention

- 201 mash kettle
- 202 mash filter
- 203 fermenter
- 204 beer filter
- 207 bottling
- 211 effluent filter
- 213 mash kettle heat transfer jacket
- 215 yeast cake discharge chute
- 216 vacuum plant
- 217 steam input
- 218 CO₂ flow controller
- 219 heating/cooling media nozzle
- 220 pressure controller
- 222 fermenter stirrer
- 223 temperature controller